

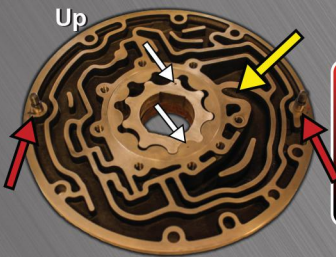
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Here's how to successfully use the

T-5RMPAC

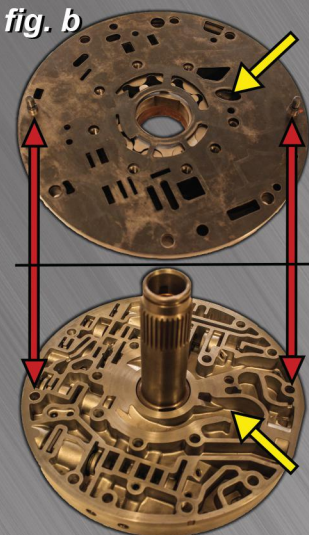
5R110 Pump Aligning Tool.

Marks Face
Up



1.) Lay pump body face up, install alignment pins from bottom side in the proper holes.

fig. b

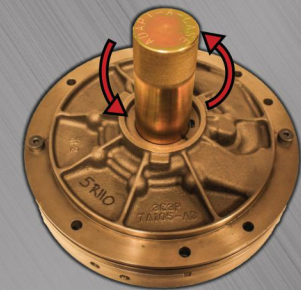


2.) Lay plate over pump body, oval hole to oval pathway end.

3.) Slide bolts up with fingers, hold plate to pump body. see fig. b and flip over onto remaining pump half. Aligning oval hole to pump filter.



4.) Loosely install the nuts on alignment bolts.



5.) Use pump alignment tool to center both halves, turn it slowly until you feel it drop, with one hand on the pump alignment tool and the other under the pump, flip the unit over.



6.) Install OD piston and return spring. Torque the pump assembly bolts. (23 ft.lb.)



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