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Here's how to successfully install

BRNY



Note: Some case halves will need to be modified in this corner area so **BRNY** will sit flush when assembled

A Patented transfer case repair for NP236, 246, 261, & 263.

- 1) Discard factory protector clip.
- 2) If necessary, thoroughly clean area and repair hole(s) in pump pocket with an epoxy (such as JB Weld) or replace the case half.
- 3) Assemble front case half and place **BRNY** onto the pump.
(figure 1)

WARNING:

DO NOT FORCE CASE HALVES TOGETHER

261 / 263 Units sometimes have an O-Ring on opposite side of pump that may be removed to gain clearance!

- 4) Due to variances in both OEM and aftermarket manufacturing, the pump pocket may need to be modified to allow **BRNY** to sit flush. If you have a problem locking the snap ring, you'll have to make the rounded corner more square in the areas highlighted (figure 2).

Case is now protected at all 4 contact points of the pump

WORK SMARTER NOT HARDER



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