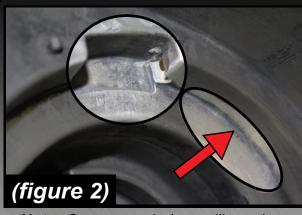
WE APPRECIATE DOING BUSINESS WITH YOU

Here's how to successfully install



BRNY





Note: Some case halves will need to be modified in this corner area so **BRNY** will sit flush when assembled

A Patented transfer case repair for NP236, 246, 261, & 263.

- 1) Discard factory protector clip.
- 2) If necessary, thoroughly clean area and repair hole(s) in pump pocket with an epoxy (such as JB Weld) or replace the case half.
- 3) Assemble front case half and place BRNY onto the pump. (figure 1)





DO NOT FORCE CASE HALVES TOGETHER

261 / 263 Units sometimes have an O-Ring on opposite side of pump that may be removed to gain clearance!



4) Due to variances in both OEM and aftermarket manufacturing, the pump pocket may need to be modified to allow *BRNY* to sit flush. If you have a problem locking the snap ring, you'll have to make the rounded corner more square in the areas highlighted (*figure 2*).

Case is now protected at all 4 contact points of the pump
WORK SMARTER NOT HARDER









