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**Here's how to remove and install Subaru Gen 2 Drive Belt**

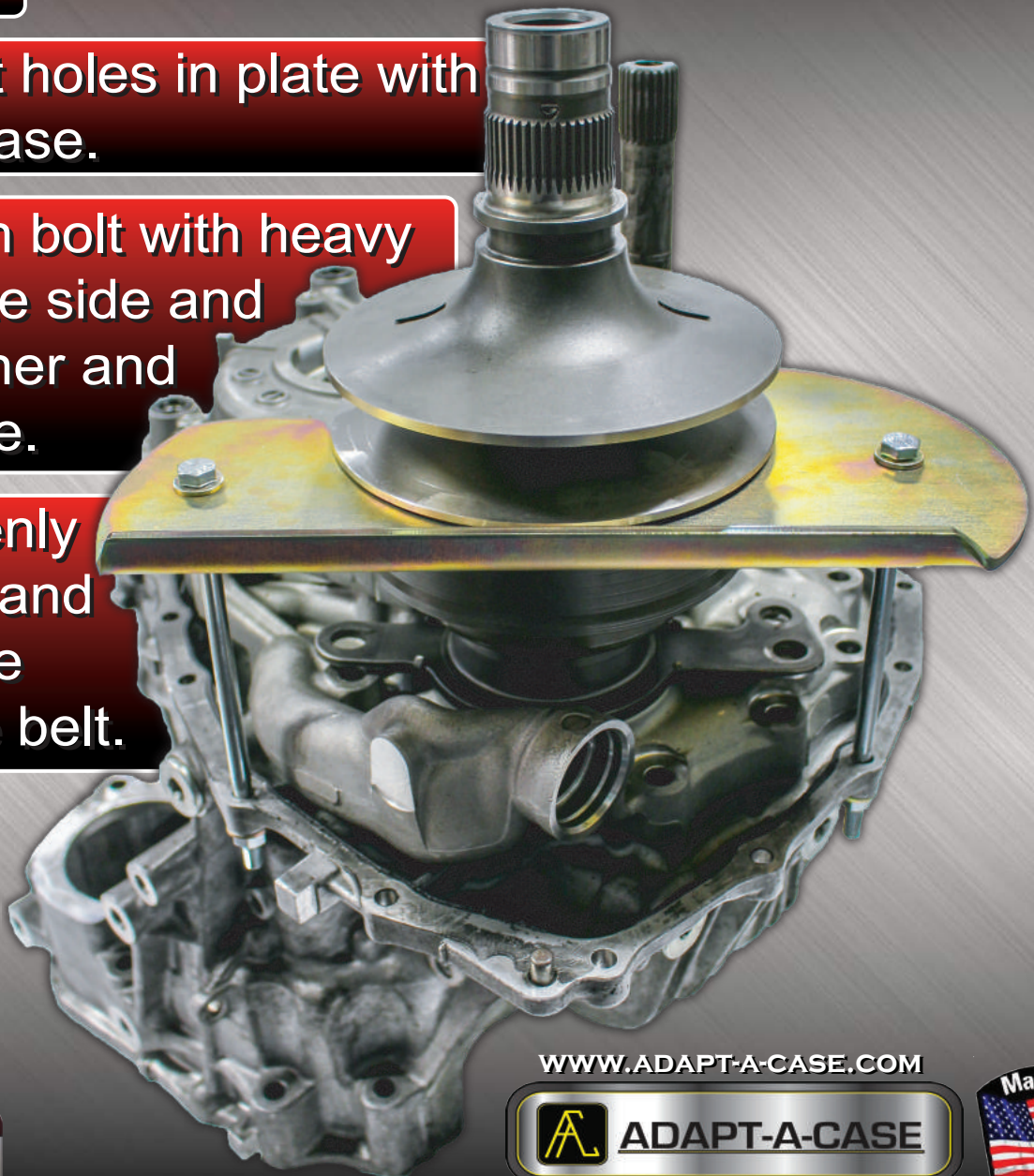
# T-SUBGEN2AC

**1) Insert Plate**

**2) Line up bolt holes in plate with bolt holes in case.**

**3) Set up each bolt with heavy washer at plate side and standard washer and nut below case.**

**4) Tighten evenly by hand back and forth to release tension on the belt.**



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